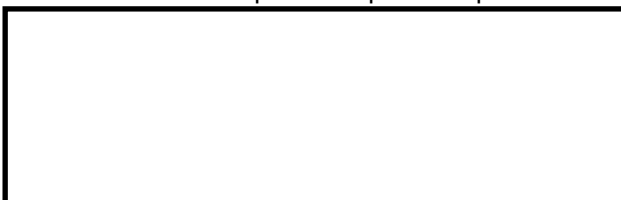


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	12.8 mL	Reverse Oil Total	6.28 mL	Volume Oil Total	19.08 mL
Tank Configuration	A Only	Tank A Conditioner	Curve	Tank B Conditioner	Curve

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	4440
2	9L	9R	2	18	A	46	3.9	9.0	5.1	1840
3	10L	10R	3	18	A	63	9.0	16.6	7.6	2520
4	11L	11R	3	18	A	57	16.6	24.2	7.6	2280
5	13L	13R	2	18	A	30	24.2	29.3	5.1	1200
6	14L	14R	1	22	A	13	29.3	32.4	3.1	520
7	2L	2R	0	26	A	0	32.4	40.0	7.6	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	40.0	30.0	-10.0	0
2	14L	14R	1	22	A	13	30.0	26.9	-3.1	520
3	13L	13R	3	18	A	45	26.9	19.3	-7.6	1800
4	11L	11R	3	18	A	57	19.3	11.7	-7.6	2280
5	10L	10R	2	14	A	42	11.7	7.8	-3.9	1680
6	2L	2R	0	14	A	0	7.8	0.0	-7.8	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.67	2.3	1.02	1.02	2.3	7.67

